



DESCRIPTION

DRYLEX EPOXY PRIMER is an economic two-pack, high solids epoxy resin priming coat, designed for easy application, with good surface wetting properties.

DRYLEX EPOXY PRIMER is principally designed to cover and scratch coat areas prior to the application a resin screed or topping.

ADVANTAGES

- Excellent adhesion
- High solids
- Ease of application
- Versatile for varied applications
- Low odour

RECOMMENDED USES

- As a scratch coat primer

PRODUCT INFORMATION

Revised 03/2018—Issue 1	REF : PRMP 2016 12
System Thickness (Recommended)	200-250 microns WFT 178-222 microns DFT

**The suggested thickness range is calculated based on average volume solid as a general recommendation for the specified condition and for each application it may vary.*

Solids Content	by weight 89%
Solids Content	by volume 84%
Pack Sizes	15 kg
Pack Make Up	1 x Base 1 x Hardener
Shelf Life	24 months
Storage	Keep out of direct sunlight. Store in a dry place, between 15°C- 30°C.

APPLICATION INFORMATION at 20oC

Coverage Rate (Theoretical)	5 kg will cover 16.5m2 at 200 microns WFT
Pot Life	25-30 minutes
Recoating Intervals	8 hours or once surface has lost tackiness
Light Traffic	18-24 hours
Full Traffic	48 hours
Full Chemical Cure	7 days

Specification

Product	DRYLEX EPOXY PRIMER
Finish	Smooth gloss
Recommended thickness range	200-250 microns WFT per coat
Colour	Clear (White/Cloudy in appearance)





Technical Information

Bond Strength (Method BS EN 13892-8:2003 Substrate failure)	3.4 N/mm ²
Temperature Resistance	Tolerant of temperatures up to 60°C
VOC	170 g/l calculated per full mixed unit
Life Expectancy	Dependant on floor system

Preparation

New Concrete Floors: New concrete must be clean, sound, dry, fully cured and surface laitance removed by vacuum enclosed shotblasting or mechanical grinding, a minimum strength of 25N/mm² is required.

Existing Concrete Floors: Remove all dirt, oil, grease, old paint or any other surface contaminants by vacuum enclosed shot blasting, scarifying or mechanical grinding. Fats, oils or greases must be removed by mechanical means and detergent washing and make sure all residue of detergent is washed and removed by rinsing with clean water.

Existing Floors (previously coated)

All previous coatings and loose floor paints must be removed by mechanical preparation as described in the above section and primed as specified. If the old resin flooring cannot be removed, then please consult with our technical team for advice on intercoat adhesion and suitability, as it may not be compatible with existing floor coating.

DRYLEX EPOXY PRIMER can also be applied to existing coatings and to other cementitious screeds which should be clean and sound with an appropriate mechanical key for adhesion.

Priming

Where the Relative Humidity of a substrate exceeds 75% DRYLEX EPOXY PRIMER should be specified and selected on the basis of hygrometer readings in accordance with BS 8203.

The number of coats to be applied is chosen in accordance with the following table.

APPLICATION

The ambient temperatures of the areas should not be allowed to fall below 15°C throughout the application and the curing period, as this could have an adverse effect on the appearance and colour of the system. Surface temperature must be above 10°C. Where possible it is recommended that the application area is heated to a minimum temperature of 15°C ideally to allow the ambient and substrate temperature to stabilise prior to installation.





DRYLEX
New Generation Solutions

EPOXY PRIMER

TECHNICAL DATA SHEET

Mixing

Pre-mix the base component to a uniform consistency then mix the entire contents of the base with the hardener. If a separate mixing bucket is being used for mixing ensuring all contents of both components are removed from the buckets supplied. Mix using a slow speed electric mixer for approximately two to three minutes until the two components have fully combined.

The mixed unit should be applied immediately by squeegee, roller or brush with a consistent procedure. Floor areas should be cross-rolled to ensure even application and to minimise roller marks. Coverage rates may vary depending on profile and porosity of the substrate.

Maintenance and Cleaning

DRYLEX recommend that DRYLEX EPOXY PRIMER should be cleaned with a regular industrial cleaning regime with a floor scrubber utilising Industrial Floor Cleaner or similar with dirty water being removed. Isolated localised cleaning can be carried out using Remover.

Fats, Oils & Grease Remover & R.S. Oil Remover. All surfaces should be thoroughly rinsed with clean water after the use of chemical cleaners. Please refer to the DRYLEX Guide to Cleaning of Resin Floors

Health and Safety

DRYLEX EPOXY PRIMER is formulated from materials designed to achieve the highest level of performance as safely as possible. However, specific components require proper handling and suitable equipment, this information is given in the relevant safety data sheets. In all cases, spillages or skin contamination should be cleaned as soon as practically possible, by dry wiping of the affected area, and thorough washing with soap and water. The information given in this data sheet is derived from tests and experience with the products and is believed to be reliable. The information is offered without guarantee to enable purchasers to determine for themselves the suitability of the product for their particular application. Any specification or advice given by DRYLEX or its agents is based on the information supplied by the purchaser. DRYLEX cannot be held accountable for errors or omissions as a result of that information being incorrect or incomplete. No undertakings can be given against infringement of patents. Some materials are derived from natural sources. As such some variation may occur. Site conditions may also contribute to variation in finish and colour.

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